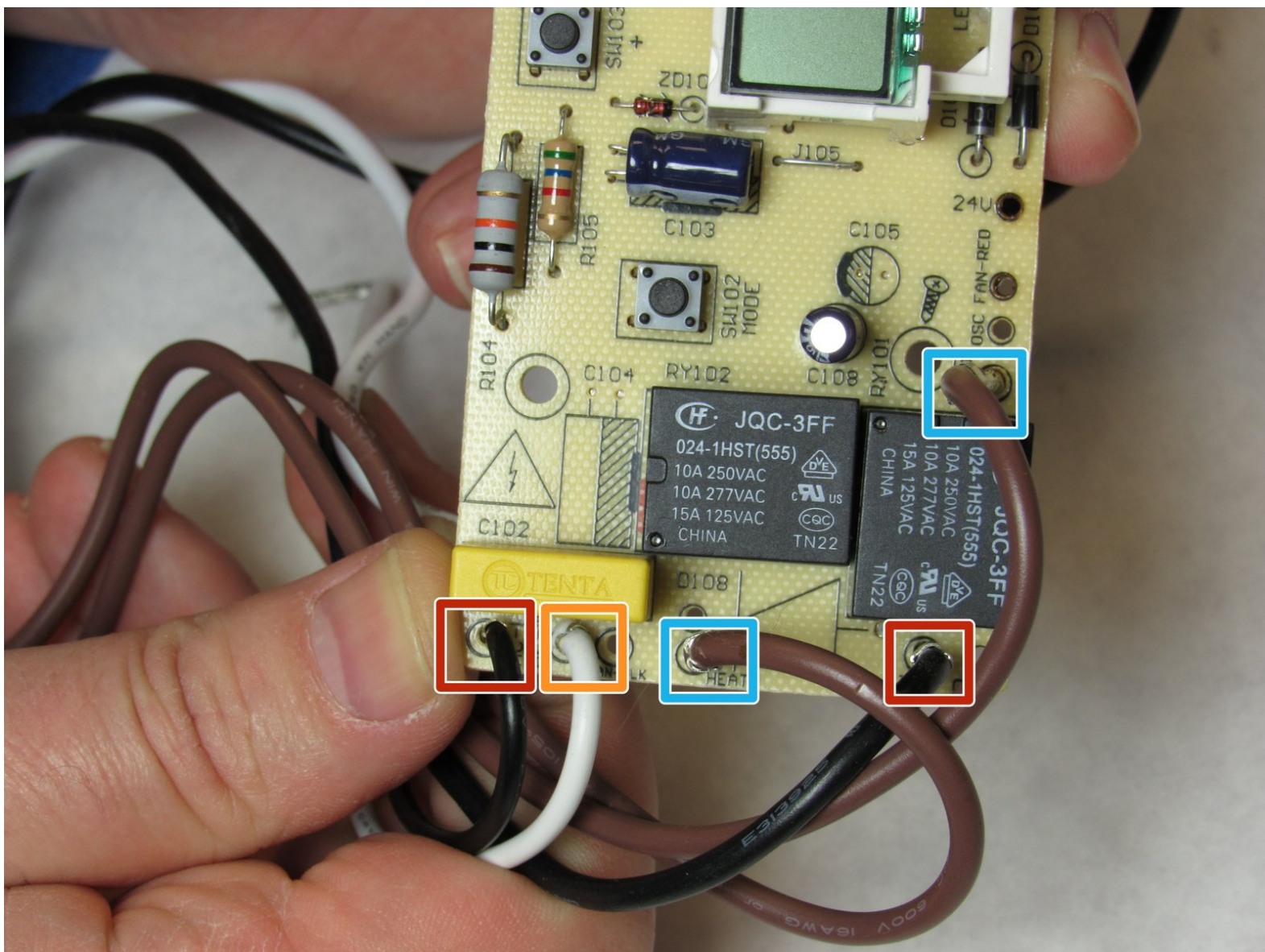




# Holmes HEH8031 Circuit Board Replacement

Repair or replace your Holmes HEH8031 heater circuit board.

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# INTRODUCTION

Repair or replace your Holmes HEH8031 heater circuit board.



## TOOLS:

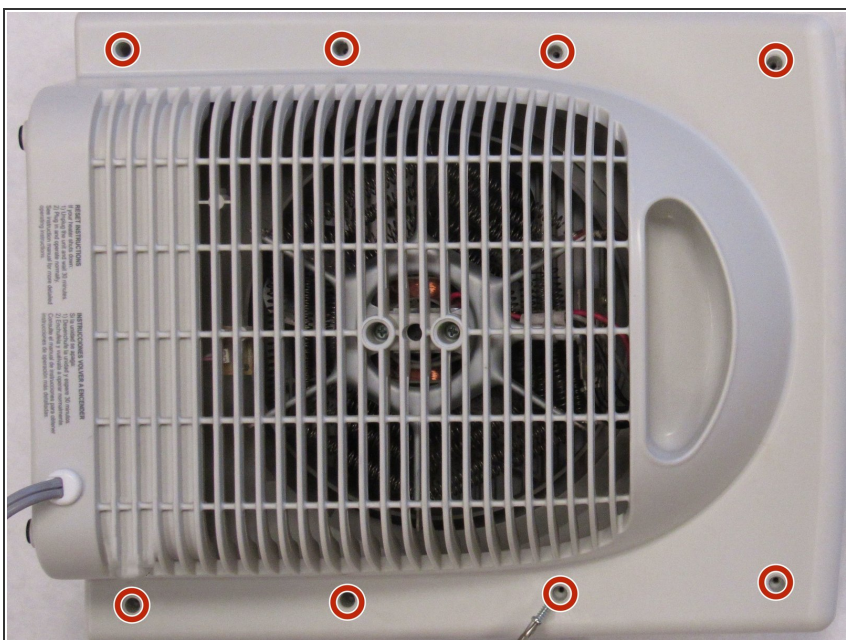
- [Soldering Iron](#) (1)
  - [Desoldering Braid](#) (1)
  - [Phillips #2 Screwdriver](#) (1)
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## Step 1 — Housing



- Ensure the device is unplugged from the wall outlet.

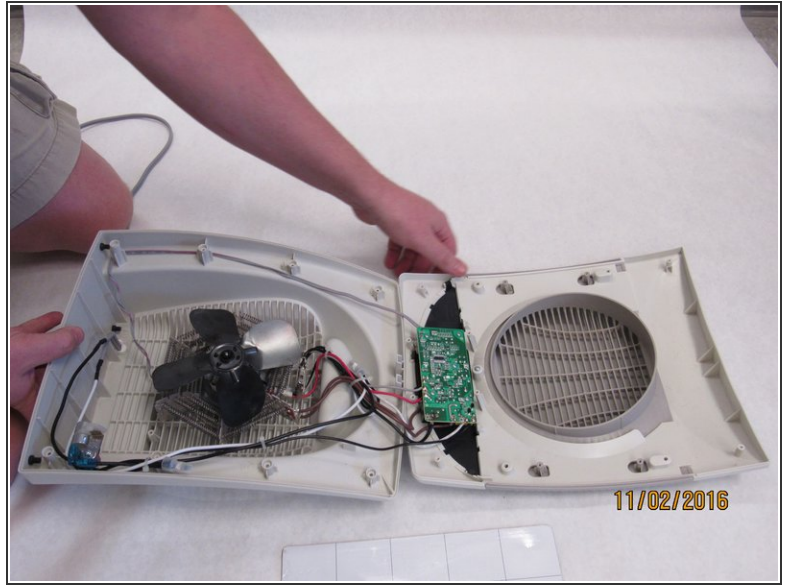
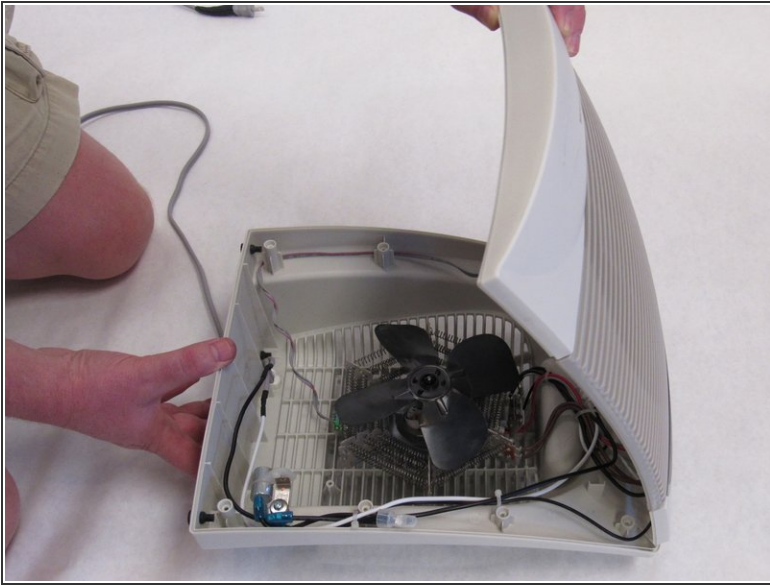
## Step 2



- Remove eight 12-mm Phillips #2 screws from the back cover.

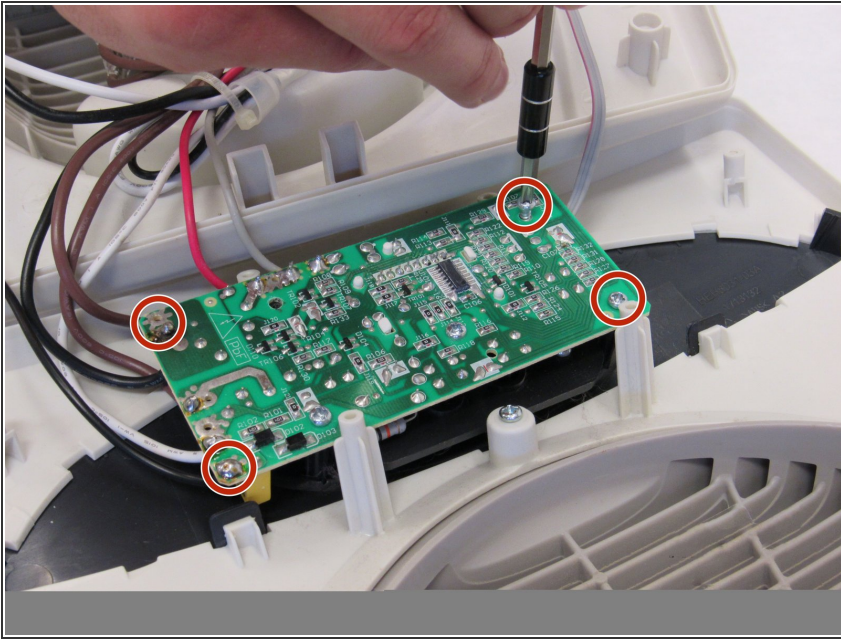


## Step 3



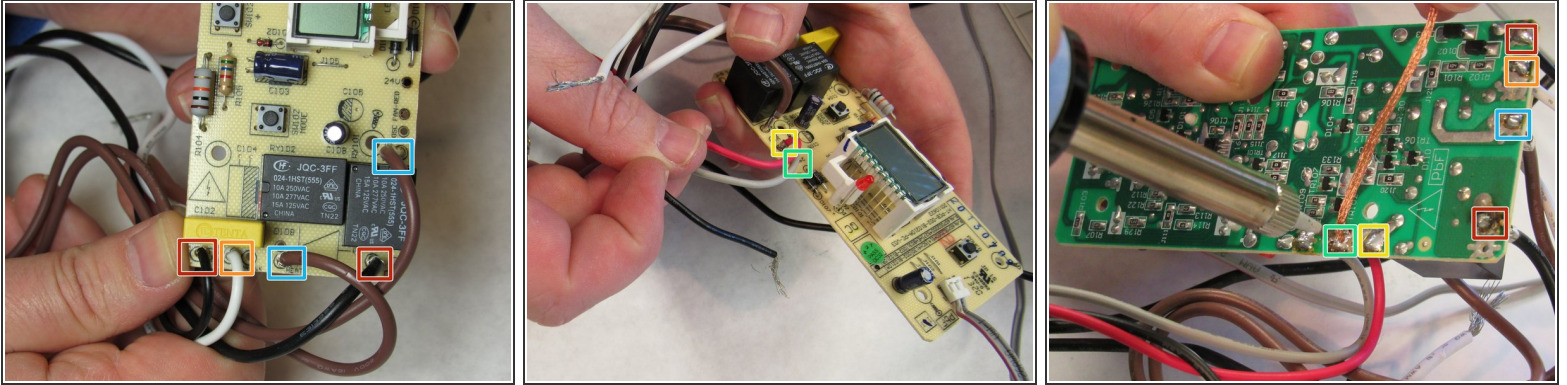
- Turn heater over so the controls are facing up.
- Lift the front housing away from the back of the fan and slowly fold the front housing back down to the floor.
- ⓘ Internal wires are connected to both halves of the housing. Be careful when separating the housing.

## Step 4 — Circuit Board Removal



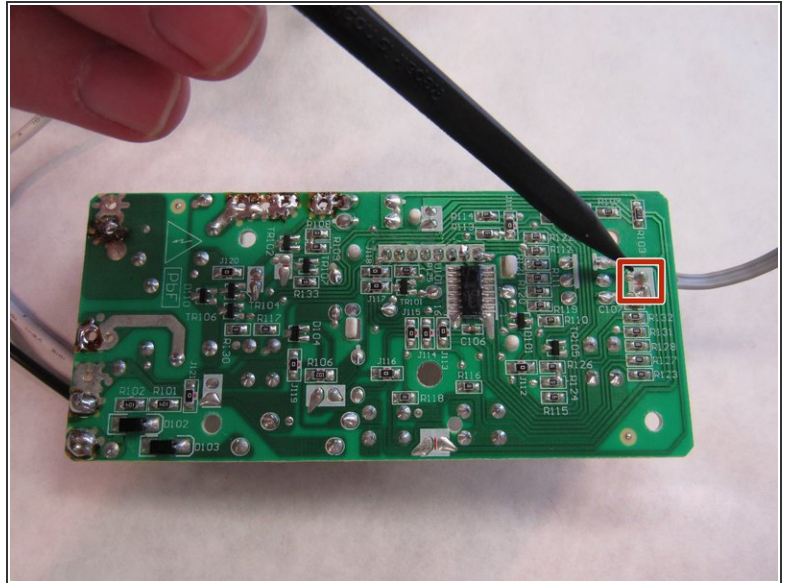
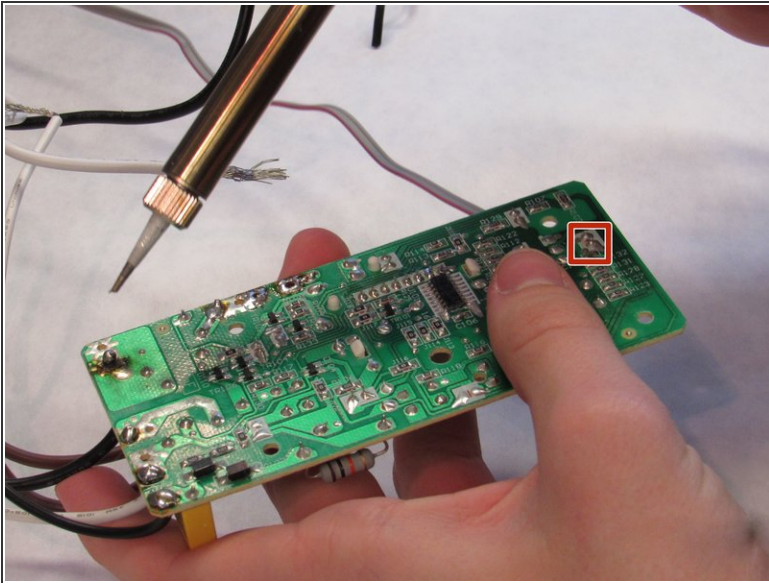
- Remove four 12mm Phillips #2 screws from the circuit board.

## Step 5 — Circuit Board



- Desolder the BLACK wires from the "AC-L" point and "T/S" point.
  - ⓘ Learn how to solder and desolder connections [here!](#)
- Desolder the WHITE wire from the "AC-N" point.
- Desolder the RED wire from the "FAN-RED".
- Desolder the GREY wire from the "24V" point.
- Desolder the BROWN wires from "HEAT1," and "HEAT2" points.
  - ⓘ Be sure to use desoldering wick when you remove the wire connections.

## Step 6



- Desolder the WHITE connector (attached to the GRAY wire coming of the thermostat) from the "NTC101" point.

To reassemble your device, follow these instructions in reverse order.